ROCAL Adhesive Films

Polymeric White Gloss Removable White Polymeric 5 Year Adhesive Films SPVO-R



ROCAL Polymeric vinyls have been engineered for a large range of wide format digitally printed mounted graphic applications using face stock weights & formulations that consistently capture and display ink effectively whilst providing extra long term durability & excellent resistance to shrinkage. SPVO-R is a glossy opaque white film with a removable, solvent based acrylic adhesive which can be wet applied and later removed without leaving residue. It has a two side coated, moisture resistant & stay-flat paper liner.



Performance



Premium

Product information

Composition: Calandered PVC film, adhesive & release paper Main Applications: Removable printed graphics mounted to other surfaces Features: Controlled print formulation & shrinkage, stay-flat liner

Benefits: Reliable printing, good durability & flatness & visually appealing

Formulation: Plasticised Polymeric Vinyl Storage Conditions: 5~40°C & 35~75% RH

Shelf Life: 1 year from date of manufacture 0.18mm, 120gsm double PE coated Release Liner: Clear removable solvent based acrylic Adhesive Type:

Total weight including liner & adhesive 320gsm Remarks:



Quality & Testing

• Durability ISO 4892-3 (1000hr)

Application

· Long term removable adhesive graphics

Manufacturing

ISO9001



• 320 grams per m² ± 5%

Stock Availability

Sheet Sizes: See sheet cutting Roll Widths (mm): 1020, 1370 & 1524

Roll Lengths (mtrs): 50 & 250

Log Cutting: Available for 50m rolls only

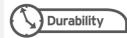
Standard Core: 76mm for 50m and 152mm for 250m

UV Offset, Screen & Digital

One, wound facing outside of roll

UV Cured inks (Offset, Screen & Inkjet) Solvent & Latex

Sheet Cutting: Up to 3200mm x 1524mm





10 years



5 years



Heavy Metal Free

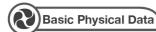
• No

Recyclable

No

Safety Compliance

RoHs Certified



Printing

Printable Sides:

Ink Suitability:

Method:

Thickness: 305 micron

Weight: 320 grams per m² ± 5%

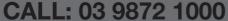
Gloss Level: Gloss



Heat Resistance: 80°C Cold Resistance: -30°C

Shrinkage: 0.5 ↓ % (80°Cx48hrs)







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 $\textbf{Holding Power} \quad 0.3 \downarrow \text{mm (JIS Z 0237)}$

Ball Tack 5 ~ 10

180º Peel 1800 ↑ g/25mm-24Hr (JIS Z 0237)

Adhesion

90° Release 40±20 g/50mm (JIS Z 0237)

Force

Thickness Film 100micron, Liner 180micron,

Adhesive 25micron

Weight 320 grams per m² \pm 5% Tensile 800 \uparrow g/10mm (JIS Z 0237)

Strength

Elongation at 150 ↑% (JIS Z 0237)

Break

Gloss Level 80↑ Degree/60°Angle (ISO 2813)

Surface Finish Gloss

UV Stabilized Yes, to maximum concentration

(2)	Finishing

Cutting	/
Welding	X
Folding	X
Gluing	\
Eyeletting	\
Stitching	X
Laminating	\
Bending	X
Routing	X
Punching	\
Drilling	\
Screwing	\
V-Grooving	X