

ROLAM Laminating Films

Monomeric Textured Matt (P2)
3 Year Cold Laminating Films
LPM100



ROLAM monomeric cold laminating films have been engineered for protective lamination onto digitally printed images to extend durability of the base stock and provide image and scuff protection. Their face stocks are produced with UV stabiliser and in a manner which minimises shrinkage during & after lamination. Wet test rated at P2 for use on floor graphics (Report available).

LPM is a lightly textured transparent film with a permanent, solvent based acrylic adhesive and a single PE release liner.



Economy

▶ Performance

Premium

Product information

| | |
|---------------------|---|
| Composition: | Calandered PVC film, adhesive & release paper |
| Main Applications: | Protective lamination onto ROCAL adhesive films to extend durability |
| Features: | Consistent performance, low shrinkage, optimum clarity and matte level, affordable price |
| Formulation: | UV stabilised plasticised monomeric vinyl |
| Storage Conditions: | 5~40°C & 35~75% RH |
| Shelf Life: | 1 year from date of manufacture |
| Release Liner: | 100 gsm single PE coated |
| Adhesive Type: | Clear solvent based acrylic PSA - permanent. |
| Remarks: | Slip Resistance classification using AS 4586-2013 = P2 or R9 using the Wet Pendulum Test Method |

Certifications

Quality & Testing

- AS 4586-2013 Slip Resistance of New Pedestrian Surfaces

Application

- Short term matte protective over lamination. Floor graphics (P2 rated)

Manufacturing

- ISO-9001

Weight

- 230 grams per m² ± 5%

Stock Availability

| | |
|----------------------|-----------------------------|
| Sheet Sizes: | See sheet cutting |
| Roll Widths (mm): | 940, 1100, 1300, 1370, 1540 |
| Roll Lengths (mtrs): | 50 |
| Log Cutting: | Available |
| Standard Core: | 76mm ID |
| Sheet Cutting: | Up to 3200mm x 1540mm |

Durability

5 years

3 years

Printing

| | |
|------------------|--------------|
| Method: | Not designed |
| Printable Sides: | Not designed |
| Ink Suitability: | Not designed |

Eco Response

Heavy Metal Free

- No

Recyclable

- No

Safety Compliance

- RoHs Certified

Basic Physical Data

| | |
|--------------|----------------|
| Thickness: | 0.23mm |
| Weight: | 230gsm |
| Gloss Level: | Textured Matte |

Thermal Data

| | |
|------------------|----------------------|
| Heat Resistance: | 80°C |
| Cold Resistance: | +5°C |
| Shrinkage: | 0.5 ↓ % (80°Cx48hrs) |

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Physical Characteristics

| | |
|----------------------------|---|
| Holding Power | 72 ↑ Hr/25mm x 25mm*1kg (JIS Z 0237) |
| Ball Tack | 5 ~ 10 |
| 180° Peel | 1200 ↑ g/25mm-24Hr (JIS Z 0237) |
| Adhesion | |
| 90° Release Force | 40±20 g/50mm (JIS Z 0237) |
| Thickness | Film 80 micron, Liner 100 micron, Adhesive 25micron |
| Weight | 230 grams per m ² ± 5% |
| Tensile Strength | 1500 ↑ g/10mm (JIS Z 0237) |
| Elongation at Break | 150 ↑ % (JIS Z 0237) |
| Gloss Level | 10 +/- 5 Degree/60° Angle (ISO 2813) |
| Surface Finish | Matte |
| UV Stabilized | Yes, to maximum concentration |

Finishing

| | |
|-------------------|---|
| Cutting | ✓ |
| Welding | ✗ |
| Folding | ✓ |
| Gluing | ✓ |
| Eyeletting | ✓ |
| Stitching | ✗ |
| Laminating | ✓ |
| Bending | ✓ |
| Routing | ✗ |
| Punching | ✗ |
| Drilling | ✓ |
| Screwing | ✓ |
| V-Grooving | ✗ |